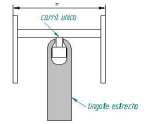




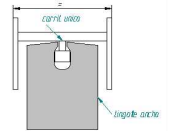
acesories

INGOT FEEDER CL-1



Capacity 14 *Narrow Ingots*

MODEL	CASTING WEIGH AVERAGE	NARROW INGOT WEIGHT	CYCLE MINIMUM TIME	1 INGOT LASTING		INGOTS	CYCLE	1 INGOT LASTING		INGOTS
				seg	min			seg	min	
Tn	gr	gr	seg	seg	min	min	seg	seg	min	min
CC-25	200	7800	5	195	3,25	45,50	8	312	5,20	72,80
CC-50	500	7800	8	124,8	2,08	29,12	12	187,2	3,12	43,68
CC-80	500	7800	8	124,8	2,08	29,12	12	187,2	3,12	43,68
CC-125	800	7800	10	97,5	1,63	22,75	18	175,5	2,93	40,95
CC-160	800	7800	10	97,5	1,63	22,75	18	175,5	2,93	40,95
CC-220	1200	7800	17	110,5	1,84	25,78	24	156	2,60	36,40



Capacity 7 *Wide Ingots*

MODEL	CASTING WEIGH AVERAGE	WIDE INGOT WEIGHT	CYCLE MINIMUM TIME	1 INGOT LASTING		INGOTS	CYCLE	1 INGOT LASTING		INGOTS
				seg	min			seg	min	
Tn	gr	gr	seg	seg	min	min	seg	seg	min	min
CC-25	200	14000	5	350	5,83	40,83	8	560	9,33	65,33
CC-50	500	14000	8	224	3,73	26,13	12	336	5,60	39,20
CC-80	500	14000	8	224	3,73	26,13	12	336	5,60	39,20
CC-125	800	14000	10	175	2,92	20,42	18	315	5,25	36,75
CC-160	800	14000	10	175	2,92	20,42	18	315	5,25	36,75
CC-220	1200	14000	17	198,33	3,31	23,14	24	280	4,67	32,67

